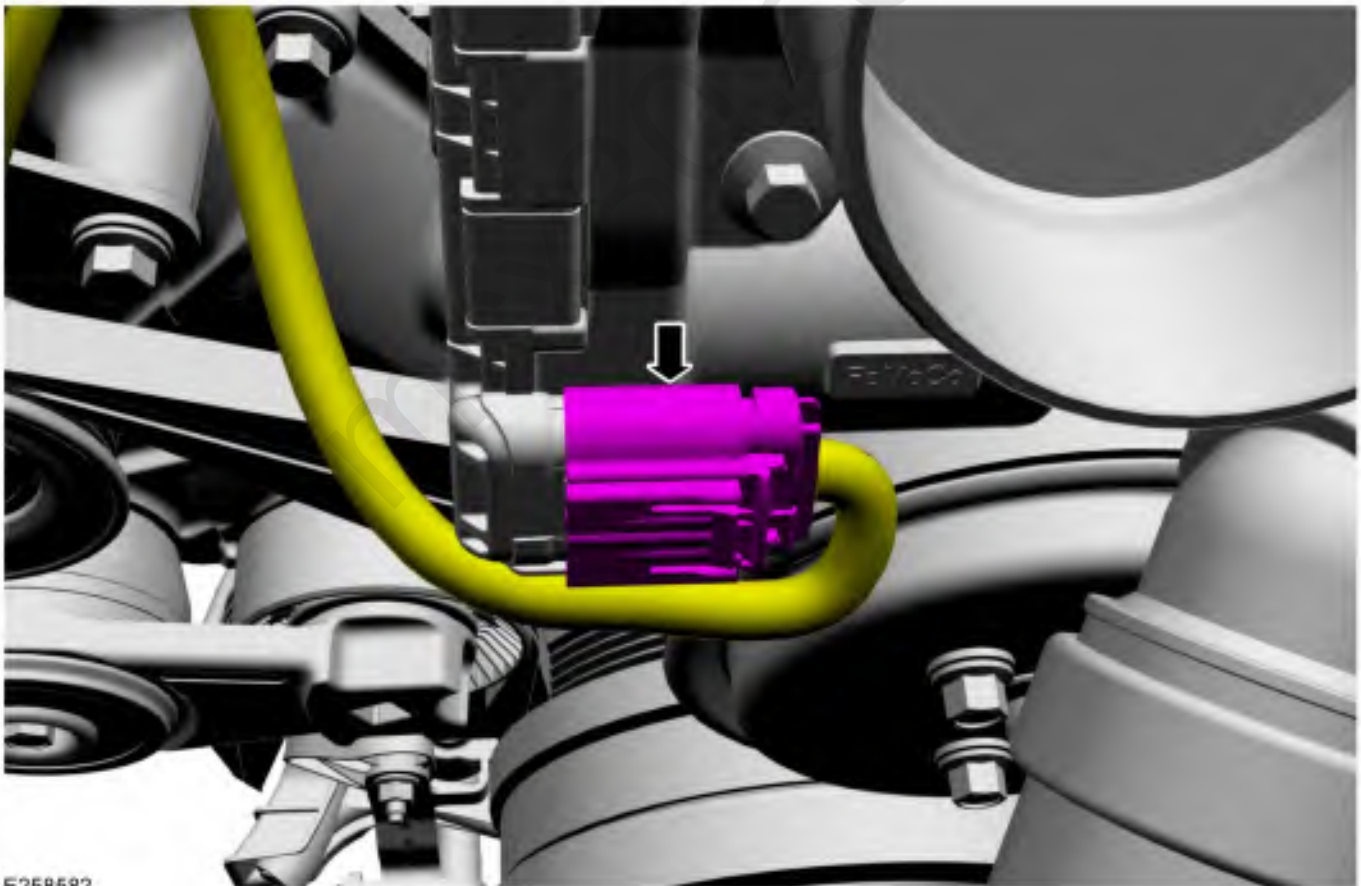


Throttle Body

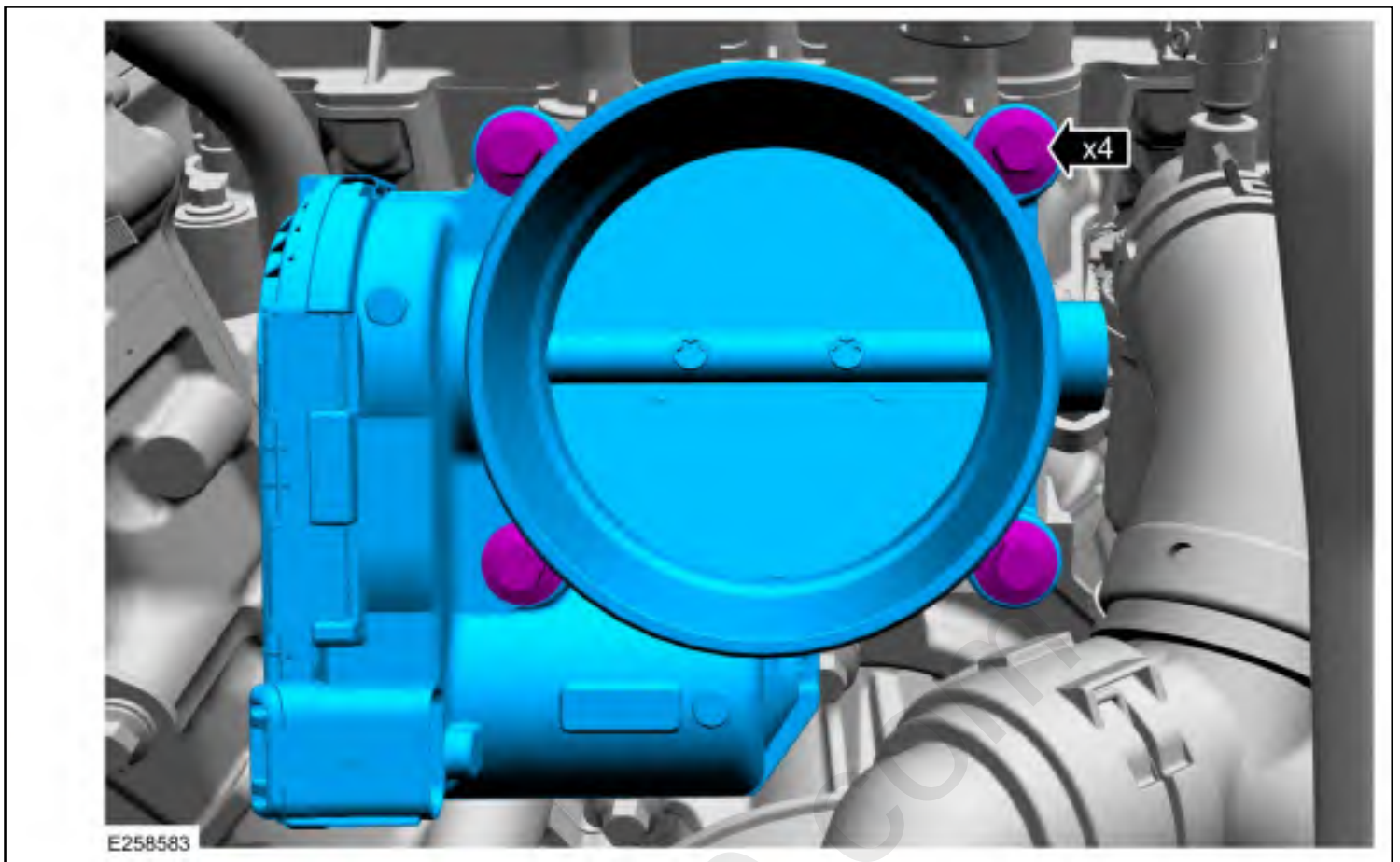
Base Part Number: Base Part Number: 9F991

Removal

1. Remove the air cleaner outlet pipe.
Refer to: [Air Cleaner Outlet Pipe](#) (303-12D Intake Air Distribution and Filtering - 5.0L 32V Ti-VCT, Removal and Installation).
2. Disconnect the throttle body electrical connector.



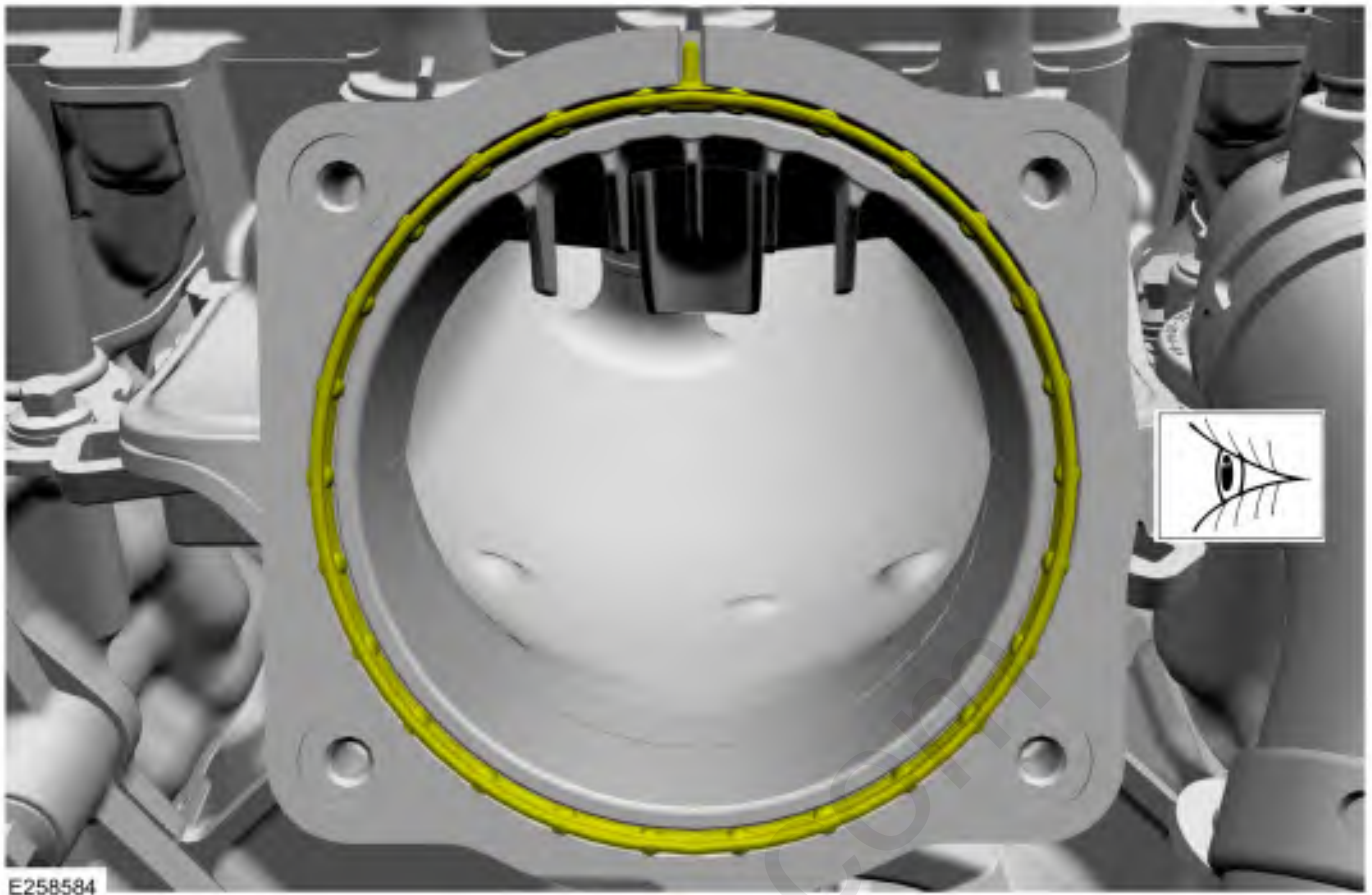
3. Remove the throttle body retaining bolts, then remove the throttle body.



Installation

NOTICE: Make sure that the mating faces are clean and free of foreign material.

1. Inspect the throttle body gasket, clean and replace the throttle body gasket as needed.

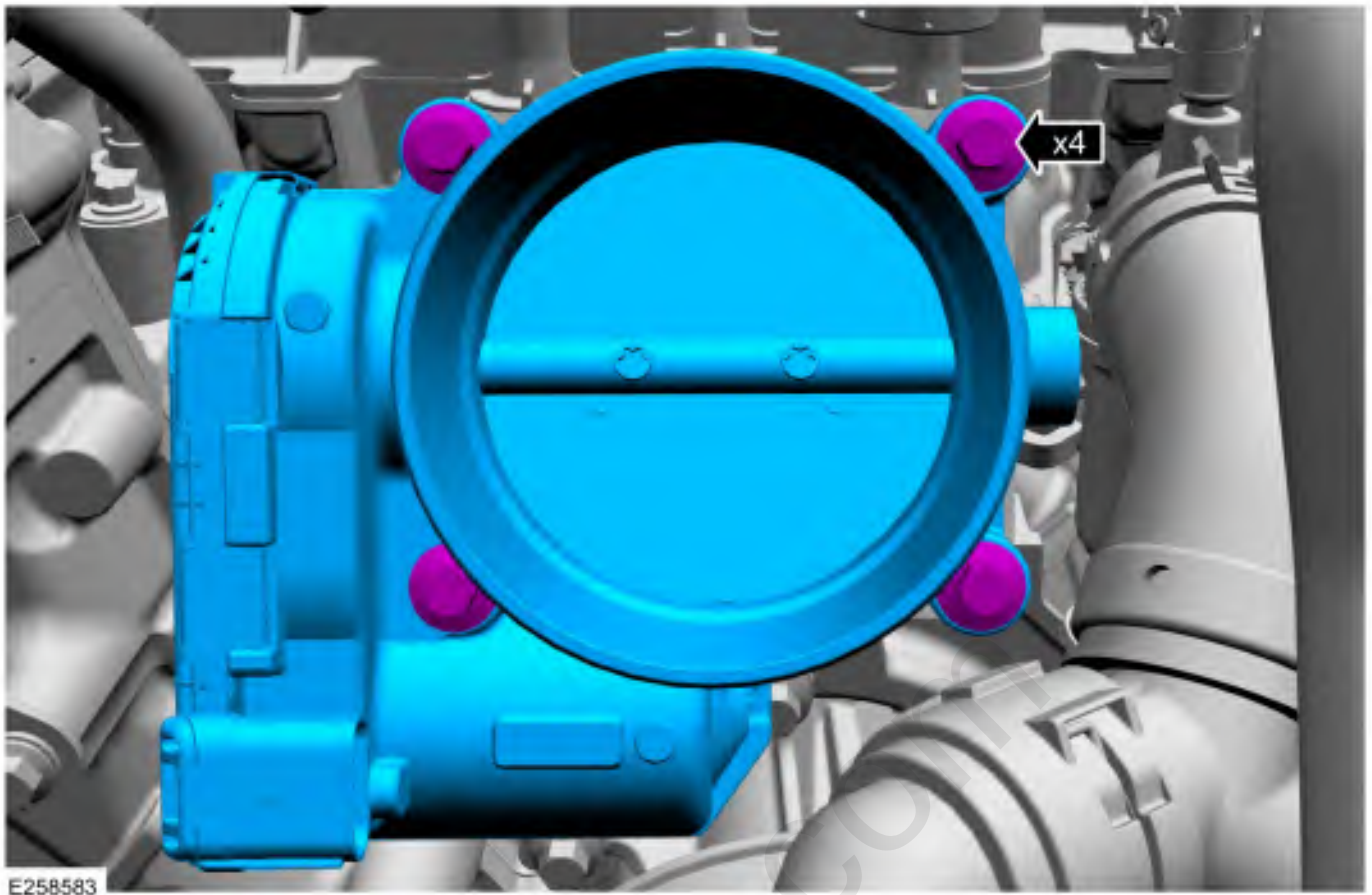


2. Install the throttle body, then install and tighten the throttle body retaining bolts in the following 2 stages.

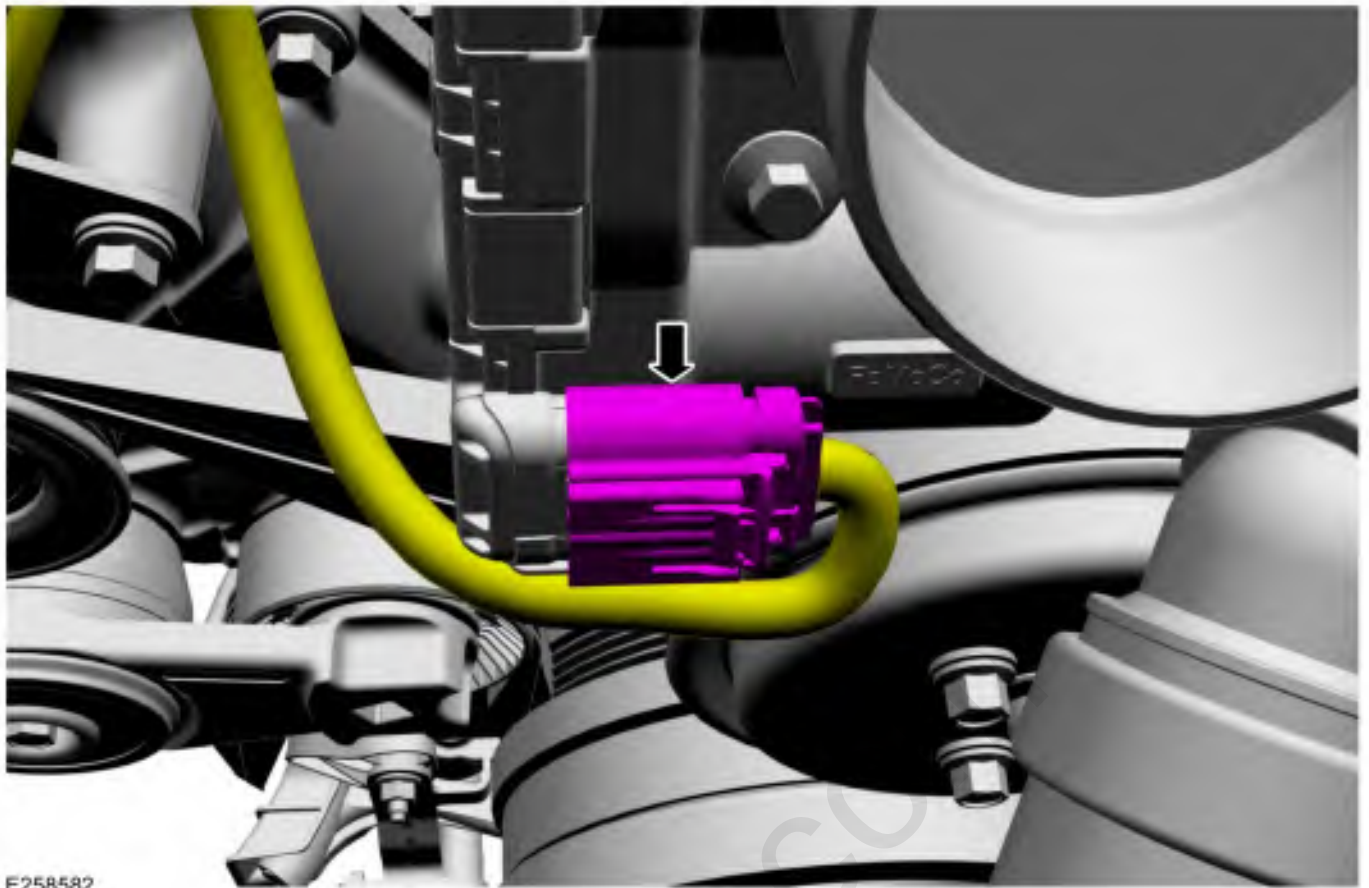
Torque:

Stage 1: 62 lb.in (7 Nm)

Stage 2: 60°



3. Connect the throttle body electrical connector.



E258582

4. Install the air cleaner outlet pipe.
Refer to: [Air Cleaner Outlet Pipe](#) (303-12D Intake Air Distribution and Filtering - 5.0L 32V Ti-VCT, Removal and Installation).